

Light Series 2							
Size				Mass of painted or uncoated pipe		Mass of galvanized pipe	
Nominal Bore	Nominal Size	Outside Diameter	Wall Thickness	P/E or T/O	T/C	P/E or T/O	T/C
mm	inches	mm	mm	kg/m	kg/m	kg/m	kg/m
15	½	21.3	2.0	0.947	0.956	1.00	1.01
20	¾	26.9	2.3	1.38	1.39	1.45	1.46
25	1	33.7	2.6	1.98	2.00	2.07	2.09
32	1¼	42.4	2.6	2.54	2.57	2.65	2.68
40	1½	48.3	2.9	3.23	3.27	3.36	3.40
50	2	60.3	2.9	4.08	4.15	4.23	4.30
65	2½	76.1	3.2	5.71	5.83	5.91	6.03
80	3	88.9	3.2	6.72	6.89	6.95	7.12
100	4	114.3	3.6	9.75	10.0	10.1	10.3

Light Series 1							
Size				Mass of painted or uncoated pipe		Mass of galvanized pipe	
Nominal Bore	Nominal Size	Outside Diameter	Wall Thickness	P/E or T/O	T/C	P/E or T/O	T/C
mm	inches	mm	mm	kg/m	kg/m	kg/m	kg/m
15	½	21.3	2.3	1.08	1.09	1.13	1.14
20	¾	26.9	2.3	1.39	1.40	1.45	1.46
25	1	33.7	2.9	2.20	2.22	2.28	2.30
32	1¼	42.4	2.9	2.82	2.85	2.92	2.95
40	1½	48.3	2.9	3.24	3.28	3.36	3.40
50	2	60.3	3.2	4.49	4.56	4.65	4.72
65	2½	76.1	3.2	5.73	5.85	5.92	6.04
80	3	88.9	3.6	7.55	7.72	7.78	7.95
100	4	114.3	4.0	10.8	11.1	11.1	11.4

Medium							
Size				Mass of painted or uncoated pipe		Mass of galvanized pipe	
Nominal Bore	Nominal Size	Outside Diameter	Wall Thickness	P/E or T/O	T/C	P/E or T/O	T/C
mm	inches	mm	mm	kg/m	kg/m	kg/m	kg/m
15	½	21.3	2.6	1.21	1.22	1.26	1.27
20	¾	26.9	2.6	1.56	1.57	1.62	1.63
25	1	33.7	3.2	2.41	2.43	2.49	2.51
32	1¼	42.4	3.2	3.10	3.13	3.20	3.23
40	1½	48.3	3.2	3.56	3.60	3.69	3.73
50	2	60.3	3.6	5.03	5.10	5.18	5.25
65	2½	76.1	3.6	6.42	6.54	6.62	6.74
80	3	88.9	4.0	8.36	8.53	8.59	8.76
100	4	114.3	4.5	12.2	12.5	12.5	12.8
125	5	139.7	5.0	16.6	17.1	17.0	17.5
150	6	165.1	5.0	19.8	20.4	20.2	20.8

Heavy							
Size				Mass of painted or uncoated pipe		Mass of galvanized pipe	
Nominal Bore	Nominal Size	Outside Diameter	Wall Thickness	P/E or T/O	T/C	P/E or T/O	T/C
mm	inches	mm	mm	kg/m	kg/m	kg/m	kg/m
15	½	21.3	3.2	1.44	1.45	1.49	1.50
20	¾	26.9	3.2	1.87	1.88	1.93	1.94
25	1	33.7	4.0	2.93	2.95	3.02	3.04
32	1¼	42.4	4.0	3.79	3.82	3.90	3.93
40	1½	48.3	4.0	4.37	4.41	4.50	4.54
50	2	60.3	4.5	6.19	6.26	6.34	6.41
65	2½	76.1	4.5	7.93	8.05	8.12	8.24
80	3	88.9	5.0	10.3	10.5	10.6	10.8
100	4	114.3	5.4	14.5	14.8	14.8	15.1
125	5	139.7	5.4	17.9	18.4	18.2	18.7
150	6	165.1	5.4	21.3	21.9	21.7	22.3

P/E Plain end
 T/O Threaded only
 T/C Threaded and coupled

Notes:
 1. Threading conforms to ISO/R7
 2. Pipes galvanized to EN10240 or ISO 1461 whichever applicable